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Abstract

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Reviewer 1

No	Question
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2	<p>Technical content and scientific rigour: Rate the technical content of the paper (e.g., completeness of the analysis or simulation study, thoroughness of the treatise, accuracy of the models, etc.), its soundness and scientific rigour.</p> <p><input type="radio"/> Excellent work and outstanding technical content.</p> <p><input type="radio"/> Solid work of notable importance.</p> <p><input checked="" type="radio"/> Valid work but limited contribution.</p> <p><input type="radio"/> Marginal work and simple contribution. Some flaws.</p> <p><input type="radio"/> Questionable work with severe flaws.</p>
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5	<p>Recommendation: How do you rate your recommendation?</p> <p><input type="radio"/> Definite Accept.</p> <p><input type="radio"/> Accept.</p> <p><input checked="" type="radio"/> Possible Accept.</p> <p><input type="radio"/> Likely Reject.</p> <p><input type="radio"/> Reject.</p>

Revision File (*)
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Comments for authors (*)

Introduction consists of 12 paragraphs but it does not flow well. It seems to be cut from a study report or a Thesis. This paper is bad in organization and looks so messy. It is found some Indonesian words, unnecessary words (with bold letters). Figures do not mention properly in the text. Some figures (Fig. 9 and Fig.10) have never explained in the text. Fig. 11 appears twice. Equation (6) is incomplete explained. Inconsistency in using term OWC (some also mention as ovc (with small letter). And finally, the conclusion does not include the result in detail by mentioning the numerical quantity.

Reviewer 2 +

Reviewer 3 +

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Reviewer 2 -

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Revision File (*)
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Comments for authors (*)

The paper discusses an interesting topic about modelling of ocean wave to generate electricity. The introduced model and the analysis are explained sufficiently. However, there are many grammatical error in the English presentation. The authors are suggested to consult a professional proof reader in writing the final version of the paper. Some words in Indonesian are found in the paper and figures.

The format of Authors and Affiliation must follow the given template. "Author names should be listed starting from left to right and then moving down to the next line. This is the author sequence that will be used in future citations and by indexing services. Names should not be listed in columns nor group by affiliation". The Acknowledgment and the References need also to be revised according to the paper template. The maximum number of pages is six. Authors must revise the paper to comply with this requirement.

Reviewer 3 +

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Reviewer 3 -

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Revision File (*)
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Comments for authors (*)

The research carried out has novelty and has further development in the future considering that the experiments carried out have succeeded in making the prototype.

However, it is not yet clear which method will be used to achieve the goal, so it is not clear what the resulting parameters indicate what is to be achieved.

The resulting graph does not provide an overview of the intended results. An explanation of the images on the graph is needed considering that there is no explanation of what each image represents.

It is necessary to revise the writing because it is still found writing in Indonesian.

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Development of Laboratory-Scale Oscillating Water Column OWC Test Rig with Real-Time Data Monitoring System

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Abstract— Oscillating water column (OWC) with vertical axis wind turbine (VAWT) deals with extracting ocean waves into electrical energy. To know the performance of OWC with VAWT in depth requires a complex monitoring system. This article focuses on two discussions. The first is manufacturing the laboratory-scale OWC test rig, and the second is developing and validating the real-time monitoring system for the purpose-built OWC system. The monitoring system we proposed consists of the sensors unit, MCU, and monitoring unit. The sensor unit is placed in certain parts of the test rig. The measurement variables include wave oscillations, water surface oscillations in the chamber, rotation of the Savonius turbine in the OWC, air pressure in the chamber. The data acquisition uses the Arduino-Uno with graphics interface using the LabVIEW program. The test rig and the monitoring system have been successfully developed and tested on the OWC prototype with laboratory-scale VAWT. OWC and turbine performance measurement data have been successfully displayed in an interactive form and stored in data logging on a computer.

Keywords— OWC, energy, pressure, real-time monitoring system, turbine

I. INTRODUCTION

OWC is one of the wave energy converter (WEC) technologies as we understand that the sea is an unlimited natural resource [1]. Besides OWC, several technologies can be applied to convert wave energy into electrical energy, such as power take-off (PTO) [2], Power buoy [3], Oscillating wave surge converter concept, Archimedes Wave Swing, and Wave Dragon.

The efficiency of WEC technology is different for each type of WEC technology. For example, the pressure differential approach has been reported to work at 38% efficiency, the OWC with 29% efficiency, the overtopping mechanism with 17% efficiency, the oscillating body-heaving principle with 16% efficiency, and the oscillating body-surfing with 37% efficiency [3], [4], [5].

The OWC technology is getting more attention because of its design, which can replace the role of the breakwater as a controller of ocean wave energy [6]. Although the OWC has an efficiency of 29%, and OWC has another essential function as a barrier to coastal abrasion caused by the sea [7], [8].

The extraction of ocean waves into electrical energy in the OWC occurs through several stages. The first stage is wave collecting. The second stage is generating compressed air in the chamber. The third stage changes the air pressure into turbine rotation and finally converts the turbine's kinetic energy into electrical energy [9].

The study of energy extraction from waves has become an exciting topic of discussion to be explored. This study of energy conversion with OWC technology is based on the objective to explore renewable energy resources that is environmentally friendly. Therefore, in this respect, harnessing renewable energy sources such as wind, solar, and ocean wave energy has been the focus of both researchers and practitioners [3]. Compared to photovoltaic technology, the OWC produces a much lower carbon footprint. In addition, the OWC technology helps observe coastal areas threatened by abrasion.

There are three approaches that researchers often used to determine the performance of an OWC system., The first is the simulation approach [10], the second is an experiment on the prototype [11], [12], and the third is a combination of simulation and experimental prototype [13]. Simulations with numerical computations are generally used to obtain detailed information about aerodynamic dynamics. The weakness of the simulation approach with mathematical models is that not all systems can be modelled in mathematical models. Therefore, it is necessary to complete additional data about the character of the material and external factors to obtain results that resemble actual conditions. The experimental approach with prototype can generally present the relationship of one part to another while still involving external variables. The experimental approach requires high accuracy sensors, high sampling time, and data acquisition tools integrated with the central computer unit (MCU). Gabungkan The simulation and prototype experiment are approaches that require complex systems and significant resources. This approach enables comparison of results to assist researchers in obtaining a reasonable results accuracy.

An OWC design with VAWT has been raised as an exciting research theme by Dorrell et al. since 2004 [14]. This research then continued implementing the savonius turbine at the OWC [15]–[17]. The savonius study in a multi-chamber environment was carried out as an in-depth ocean wave energy extraction [18]–[20].

Many researchers conduct research studies by working on several simulation methods to create an Oscillating Water Column using a mathematical approach model [22]. In this method, there are limitations, namely using ideal data to produce an ideal system. A different method to avoid this is using a monitoring system to obtain direct data that can be applied to a prototype system that resembles the shape of the system in the field. In this system, there are two viewpoints in OWC operational. They are oscillation that occurs outside the chamber and oscillation that occurs inside the chamber. Then the chamber of OWC affects the turbine in converting

potential energy into mechanical energy [21]. The outside will create an oscillatory motion of water that will produce the air pressure inside the chamber. The air pressure then produces a high airflow speed to rotate the wind turbine [23].

The work described in this paper is part of a fish-ridge turbine performance study implemented in an OWC environment [8] to obtain complete empirical data. A monitoring system and performance validation using a laboratory-scale OWC are carried out. Ni et al. conducted a similar study. [24]. However, the difference is that Ni et al.'s analysis focused on measuring the performance of a hydrofoil that operated close to a free surface over a range of angles of attack.

The main objective of the work reported here is to design a monitoring system with real-time data logging and measurement to measure the performance of the OWC and turbine. The paper presents results and discussion of the measuring variables of wave oscillations outside the chamber, water oscillations in the chamber, oscillations of air pressure, and air velocity in the chamber and the turbine chamber. The wave oscillations outside the chamber represent free seawater waves that will affect the rise and fall of seawater levels on the inside of the chamber [25].

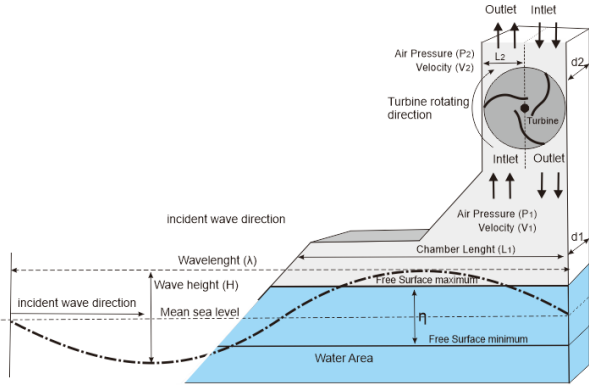


Fig. 1. OWC to convert wave to [36]

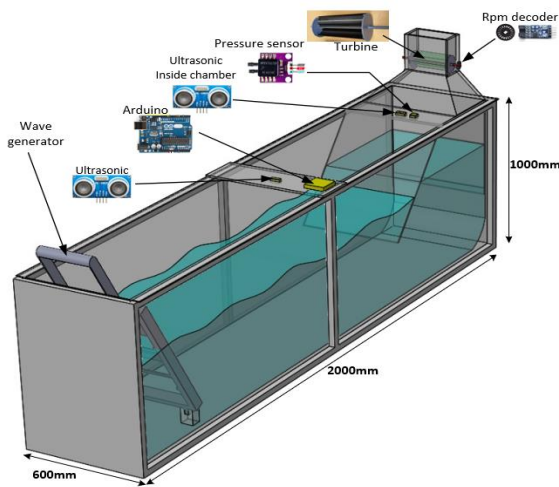


Fig. 2. Design of the laboratory-scale OWC test rig

The final result is to present accurate measurement data with a maximum sampling rate of 10 kHz. The measurement results are presented in a graphical unit interface (GUI) system with Labview [26].

II. MATERIAL AND METHODS

A. Conceptual

Fig. 1 is the concept of extracting ocean wave energy into kinetic energy in the turbine. Fundamentally, OWC operates in two conditions, namely a compressed state and a decompressed state. Compressed conditions occur when the incident wave (H) is in a high position so that the air pressure becomes (P1) high, then the airflow velocity (V1) is high. The compressed and decompressed condition then causes the turbine to rotate in one direction. The decompressed state is when H and P1 are very low, causing the airflow velocity (V2) to be high, then the turbine will rotate in the same direction during the compressed condition. The smaller the wavelength (λ) and the higher (H), the higher the value of V2 [8]. This condition is caused by the occurrence of water oscillations in the chamber that occur at high frequencies.

Fig. 5 Shows the proposed OWC test rig prototype designs on a laboratory scale. The prototype consists of four main parts. 1) water tube, 2) wave generator, 3) OWC chamber, 4) turbine. The wave generator is made from metal with a hand handle to swing the wave generator. The primary purpose of our manual wave generator is to be easy to generate the various wave with various periods so that the dynamic data can be created in the system. The water tube is an observation environment, and a wave generator is a tool for creating water waves. The chamber is a part of converting wave energy into mechanical energy [27]. The turbine is a part of the mechanical energy conductor to the generator. The focus of our observation was performed on turbine monitoring in dynamic characteristics of OWC, so we decided not to involve the generator in this chase.

The dimensions of the prototype are 2000 mm long, 600 mm wide, and 1000 mm high. We use acrylic and metal for the water tube, full acrylic for the OWC, and ABS+ for the turbine made by a 3D printer. The turbine and transducer positions are located as shown in Fig. 5.

B. Energy conversion procedure in OWC

As explained in section 1, OWC is concerned with converting wave energy into potential and kinetic energy. PE is the wave potential energy (joules) calculated using (1), KE is the wave kinetic energy (joules) using (2), Total wave energy (E_w) using (3). W =wave width (meters), assumed to be the same as chamber area in OWC (m), ρ = density of water (kg/m^3), g =gravity (m/s^2), λ = wavelength (m), The H is height wave (cm). H and values are obtained from the water wave data captured by the ultrasonic sensor. E_w is the total wave energy in the chamber (watts), P_w is the wave power generated in the chamber (watts). The P_w was calculated using (4) [28].

$$P.E = \frac{1}{4} \rho g H^2 \lambda \quad (1)$$

$$K.E = \frac{1}{4} \rho g H^2 \lambda \quad (2)$$

$$E_w = P.E + K.E = \frac{1}{2} w \rho g H^2 \lambda \quad (J) \quad (3)$$

$$P_w = \frac{E_w}{T} = \frac{1}{2T} w \rho g H^2 \lambda \quad (Watt) \quad (4)$$

Chamber is the part that converts wave energy into mechanical energy [27]. The airflow velocity in the turbine chamber is proportional to the velocity of the water surface elevation in the chamber (η) times the ratio of the area of A1 to A2. Bernoulli's law applies to the calculation of air velocity V_2 with equation (5) as in [17].

$$V_2 = \frac{A_1}{A_2} V_1 = \frac{A_1}{A_2} \left| \frac{d\eta}{dt} \right| \quad (m/s) \quad (5)$$

The power produced by the turbine (P_t) can be calculated using equation (6). is turbine torque (N.m) and is turbine rotation speed (rpm). Turbine construction consists of three parts, namely shaft, blade, turbine cover (Fig. 3. VAWT turbine. Turbine torque can be calculated by equation (7), where the I is the product of the moment of inertia ($Kg.m^2$) and the change in velocity (rad/s). The turbine has a moment of inertia on the shaft or rotating shaft of the turbine (I_{shaft}), the moment of inertia on the cover (I_{cover}), and the moment of inertia on the blades (I_{blade}). The calculation of the turbine moment inertia sequentially uses equations (8), (9), and (10), where the inertia is affected by the mass of the object (m) and the radius for the cylinder (R), the diameter for the blades (D). The total moment of inertia (I_{total}) is the sum of all the inertia in the turbine as in equation (11) [29].

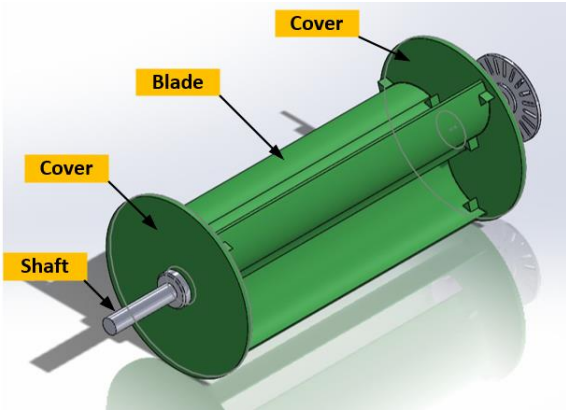


Fig. 3. VAWT turbine design

$$P_T = \tau \omega \quad (Watt) \quad (6)$$

$$\tau = I_{total} \alpha \quad (Nm) \quad (7)$$

$$I_{shaft} = \frac{1}{3} m_{shaft} r_{shaft}^2 \quad (kgm^2) \quad (8)$$

$$I_{cover} = \frac{1}{3} m_{plat} r_{plat}^2 \quad (kgm^2) \quad (9)$$

$$I_{blade} = \frac{4}{\pi} m_{blade} D_{blade}^2 \quad (kgm^2) \quad (10)$$

$$I_{total} = I_{blade} + I_{plat} + I_{cover} \quad (kgm^2) \quad (11)$$

$$C_p = \frac{P_T}{(P_a + P_{AP})} \quad (Watt) \quad (12)$$

$$P_a = \frac{1}{2} \rho A v^3 \quad (Watt) \quad (13)$$

$$TSR = \frac{v_t}{v_a} = \frac{r\omega}{v_a} \quad (14)$$

$$P_{AP} = \left\{ \left(P_1 + \left(\frac{1}{2} \rho V_1^2 \right) \left(1 - \left(\frac{A_1}{A_2} \right)^2 \right) - P_0 \right) (V_2 A_2) \right\} \quad (15)$$

Naturally, energy extraction in the OWC system is not all of the wave power extracted into wind power. And not all of it will be converted into mechanical power. Some are lost due to aerodynamic drag on the turbine [30]. Turbine performance efficiency can be formulated as [23]. Turbine power coefficient (C_p) is calculated using equation (12). C_p is the ratio of PT to wind power (P_a) and air pressure power (P_{AP}), A is the turbine sweep area (m^2). Equation (14) is the TSR which is V_t is the ratio of turbine speed (m/s). The V_a is airspeed (m/s). P_{AP} in equation (15) is air pressure power, which has been discussed in detail in [23], and the P_{in} is the sum of air pressure power (P_{AP}) and wind power (P_a).

C. Monitoring system design

Fig. 4 is the monitoring system architecture on the OWC test rig is divided into several main parts with the installation position and the corresponding data capture function. As explained in the OWC structure in Fig. 2, the capture of wave oscillations outside the chamber and oscillations inside the chamber is sensed by ultrasonic sensor HC-SR04. HC-SR04 has an absolute error of ~ 0.035 cm/cm and a Precision standard deviation of $\sim 0.1-0.5$ cm. The measurement range is 2 cm to 450 cm [31], [32], [33] is a sufficient range to measure wave oscillations in the OWC.

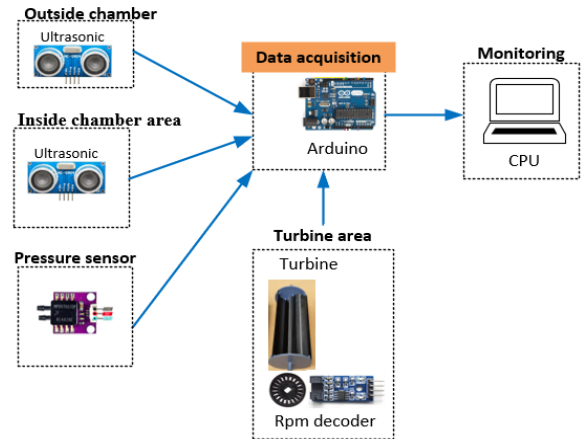


Fig. 4. Monitoring system architecture

The air pressure in the chamber is captured using a bidirectional air pressure sensor MPXV7002 with a pressure arrange of -2 to 2 Kpa [34], [35]. Turbine rotation measurement using photodiode LM393 speed sensor and using (5). Arduino-Uno then processes data capture from the sensor as an MCU with a sampling speed of max 10KHz. The

results of data processing from the MCU are displayed on the CPU monitor using the Labview program.

Error! Not a valid bookmark self-reference. shows the detailed specifications of the prototype test rig on a laboratory scale, the turbine is formed using a 3D printer and the turbine material uses ABS+ material. The tube material consists of an iron frame, acrylic, and metal plate. OWC is built using transparent acrylic material so that observations of turbine work can be seen clearly.

Table I. OWC prototype specifications

Part	Section	Value (unit)
Water tube	Long	200cm
	Wide	60cm
	High	100cm
Turbin	Blade long	22 cm
	Blade wide	4.7 cm
	Blade diameter	9.4 cm
	Blade mass	22.423 gram
	Shaft mass	6.932 gram
	Shaft radius	0.9 cm
	Blade mass	24.249 gram
	Blade radius	4.9 cm
Chamber	Chamber long	40 cm
	Chamber Wide	52 cm
	Chamber is (A1)	0.2 m ²
Turbine room (air inlet/outlet)	Wide (A2)	0.01 m ²

III. RESULT AND DISCUSSION

A. Block diagram code

The integration of Arduino and the Labview Program makes it easy to organize interactive monitoring displays. At the same time, the Arduino-Uno with a sampling rate of at least 10 kHz provides data processing that is quite capable of handling changes from the data received from the sensor. Using the Labview program contributes to the ease of compiling and reducing errors due to bugs in the preparation of the algorithm.

Fig. 5 is a block diagram for processing data from ultrasonic sensors and then displaying accident wave oscillation data outside and inside the chamber, wave energy, wind power, airspeed, the power inside the chamber. Fig. 6 is a block diagram for processing data from ultrasonic sensors and displaying turbine RPM, power turbine, CP, TSR, electrical power. Fig. 7 to process and display PE, KE, EW, and power graph values.

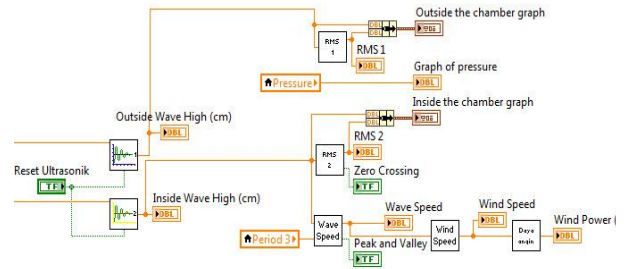


Fig. 5. Labview block diagram for wave energy data acquisition

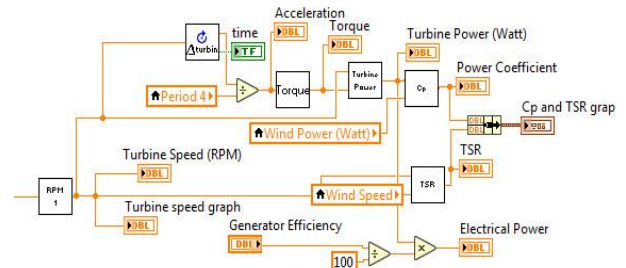


Fig. 6. Labview block diagram for turbine data acquisition

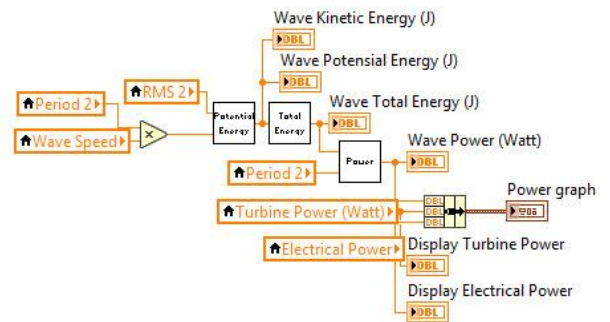


Fig. 7. Labview block diagram for energy monitoring

B. Prototype of OWC

Prototype OWC test rig in laboratory-scale has been successfully designed and built as shown in Fig. 8. According to Table I, the turbine (Fig. 3) is placed in the upper position of the chamber as Fig. 1. The dimensions of the A2 area are the same as 5% of the chamber area (A1). The placement of sensor units, data acquisition devices, and Graphic Unit Interfaces (GUI) must consider the risk of splashing water from waves in the unit tube. The tube unit as the water container contains the wave generator and OWC. At the top of the unit, the tube is placed in the sensor unit. Data acquisition devices are placed at the top, and the GUI uses a computer unit placed separately via a data cable.

A wavemaker with a manual operational mechanism allows water waves to be created with variations. The consequence of this manual technique is that the consistency of the water wave character cannot be done constantly. The water level is filled with water to a height of 60cm or enough to cover the OWC chamber.

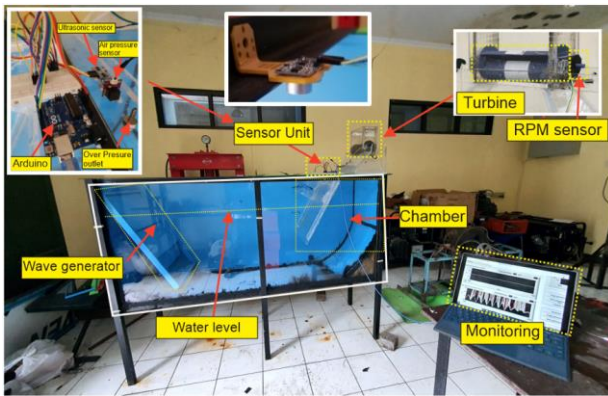


Fig. 8. Prototype OWC test rig in laboratory-scale *lihat catatan gambar 1*

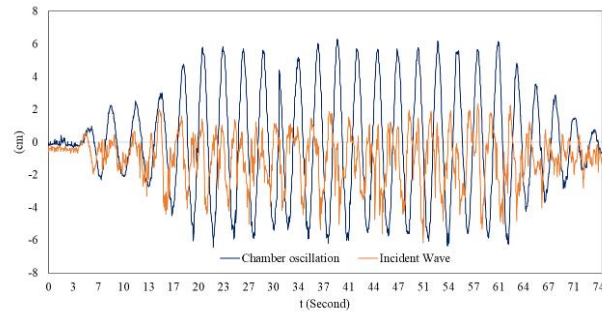


Fig. 12. Wave inside chamber and incident wave characteristic

Our test is carried out by filling water in a 60 cm high turbine, and then the wave is generated by moving it manually with a wave generator module. The monitoring system works and displays the measurement data in **Error! Reference source not found.**

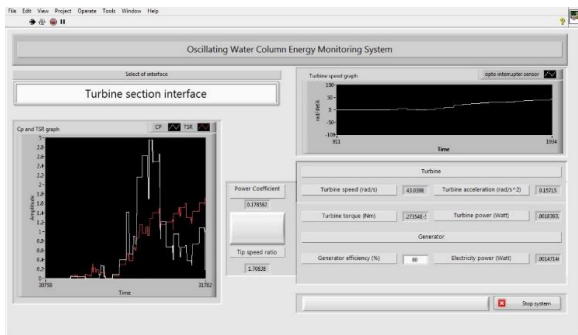


Fig. 9. CP and turbine rotation speed capture display



Fig. 11. Air Pressure and osillating wave capture display

and Fig. 11.

Error! Reference source not found. displays a graph measuring turbine speed and power conversion (CP) and TSR. Display Information data in RMS turbine rotation, turbine power, and turbine efficiency can also be displayed in real-time.

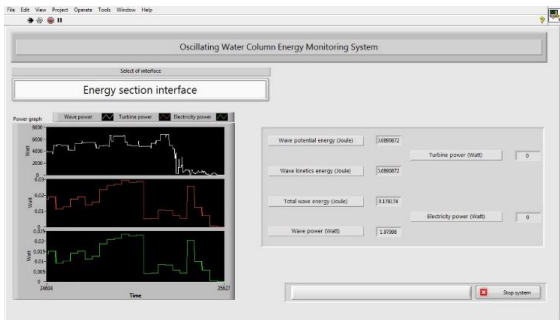


Fig. 10. Energi kinetik dan energi potensial capture display

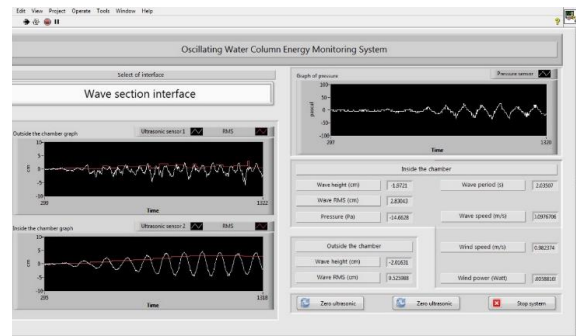


Fig. 11. Air Pressure and osillating wave capture display

displays a graph of the measurement results of wave energy, turbine energy, and electrical energy estimation. Data information in RMS units of energy in mechanical units is also displayed in the form of numbers. Fig. 11 displays a graph is measuring accident waves, water oscillations in the chamber, and air pressure. In addition, data in RMS units are also displayed in the form of numbers.

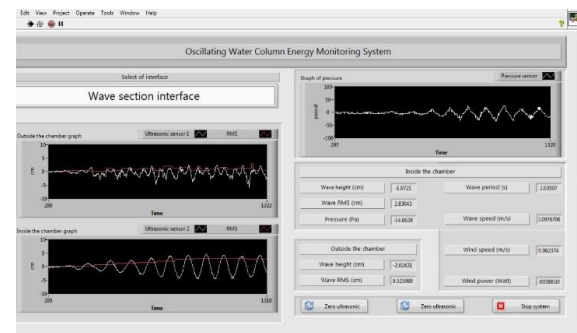


Fig. 11. Air Pressure and osillating wave capture display

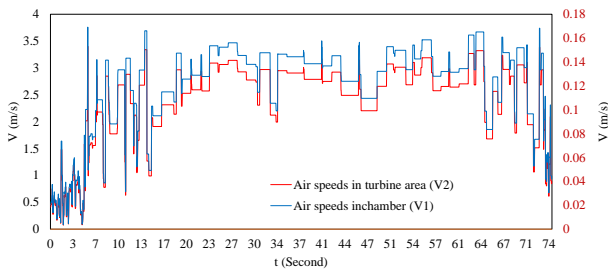


Fig. 13. Air speed V1 and V2

The data logger stored in ".csv" format can be accessed using the Microsoft Excel application and displayed in graphical form for analysis purposes. Fig. 12 is a graph of accident wave oscillations and water oscillations in the chamber. It appears that the accident wave has a dominant-negative value rather than a positive value. The accident wave range is -6cm to 1cm. While the oscillations in the chamber appear, positive values are proportional to negative values with a range of values between -6 cm to 6 cm. The conclusion from Fig. 12 is that although the accident waves tend to be irregular or random waves occur, the oscillations of the water surface in the chamber occur regularly. This finding confirms that the chamber will produce normal air pressure.

The oscillatory velocity of the water surface in chamber V1 and the linear velocity of the wind flow in the turbine chamber (V2) are shown in Fig. 13. It appears that the airspeed of V1 has the same behaviour as V2. Using equation (5) with equation (5), the average velocity of V2 is 2.42 m/s. The average speed of V1 is 0.12 m/s.

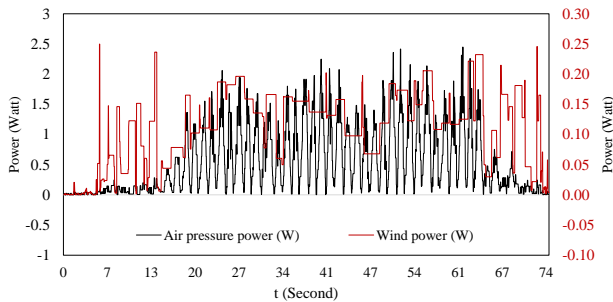


Fig. 14. Power turbine and wind power

Fig. 14 shows a graph of the power produced by the chamber, which consists of air pressure power and wind power. Both of these powers are potential power to rotate the turbine blades. It appears that the air pressure power is greater than the wind power because the wave oscillations cause the high air pressure in the chamber. Based on Fig. 14, the average turbine power is 2.4 Watt, and the average wind power is 0.11 watts. This value is calculated using equation (13).

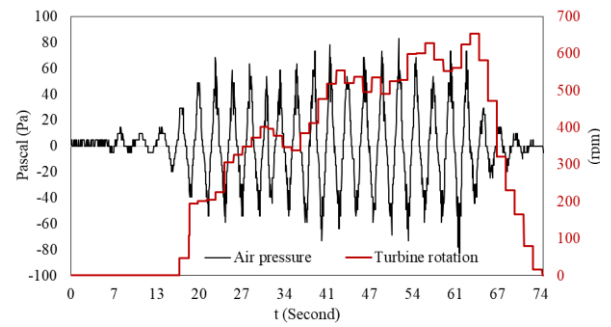


Fig. 15. Air pressure dan turbine rotation

Fig. 15 shows the relationship between turbine rotation and air pressure in the chamber. It appears that the turbine begins to rotate when the air pressure in the chamber begins to increase. When the wave starts to fall, the turbine rotation is still at high rotation, and this condition is due to the residual force, which then causes the turbine centrifugal force. The monitoring system recorded that the average turbine rotation was 313.4 rpm while the air pressure range was (-83 to 83) Pascal.

IV. CONCLUSION

This paper has discussed developing the laboratory-scale oscillating water column owc test rig with a real-time data monitoring system. The monitoring system and the test rig have been successfully designed and tested. Data acquisition from the OWC and turbine work systems can use the ultrasonic sensor HC-SR04 bidirectional air pressure MPXV7002, Arduino Uno. Arduino Uno can overcome the sampling rate required in data acquisition. A Labview program to display monitoring results has been developed to provide an interactive display. Measuring the results and data loggers provides detailed information about wave oscillations and oscillations of the water surface in the chamber. The monitoring system can capture the air pressure and turbine speed very well.

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