

PREFACE

This thesis includes background information on why the research was conducted, a literature review, method, findings, discussions, conclusions, and suggestions. Background information on the study, the gap, the problem formulation, the purposes, and the significance of the research are explained in the first chapter. A brief overview of English for Specific Purposes, ESP Material Development, and Teachers' Challenges in Developing ESP Material makes up the second chapter, which also describes the literature review of theories employed in this research. The research methodology, subjects and setting, data collection, and analysis are all explained in the third chapter. The findings and discussions of the study are explained in the fourth chapter. Conclusions drawn from the result along with suggestions for further study on the ESP materials development process, particularly in vocational high schools, conclude the last chapter.

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